

PROMASK 27 COLD LAMINATOR
OPERATING INSTRUCTIONS



Important Safeguards:

When using electrical appliances, basic precautions should always be taken to reduce the risk of electrical shock and injury to persons, including the following:

1. Read all instructions before operating the machine.
2. Always unplug the machine when not in use.
3. The outer housings may be cleaned with a lint-free cloth, lightly dampened with a mild soap and water solution. Do not use a spray-on cleaner.
4. Do not use the machine outdoors.
5. Exercise caution when operating the machine.
6. Do not immerse any part of the machine in water or other liquids.
7. Do not operate the machine with a damaged power cord or plug, or after the machine has malfunctioned, has been dropped or is damaged in any manner. Return the machine to a service facility for examination, repair, or adjustment.
8. Do not let the power cord touch hot surfaces.
9. Do not use the machine for anything other than it's intended use

! WARNING !

This machine has a grounded plug; three prongs. To reduce the risk of electrical shock, this plug is intended to fit only a grounded outlet, and only one way. If it does not fit in the outlet, contact a qualified electrician. Do not modify the plug in any way.

SAVE THESE INSTRUCTIONS

Unpacking:

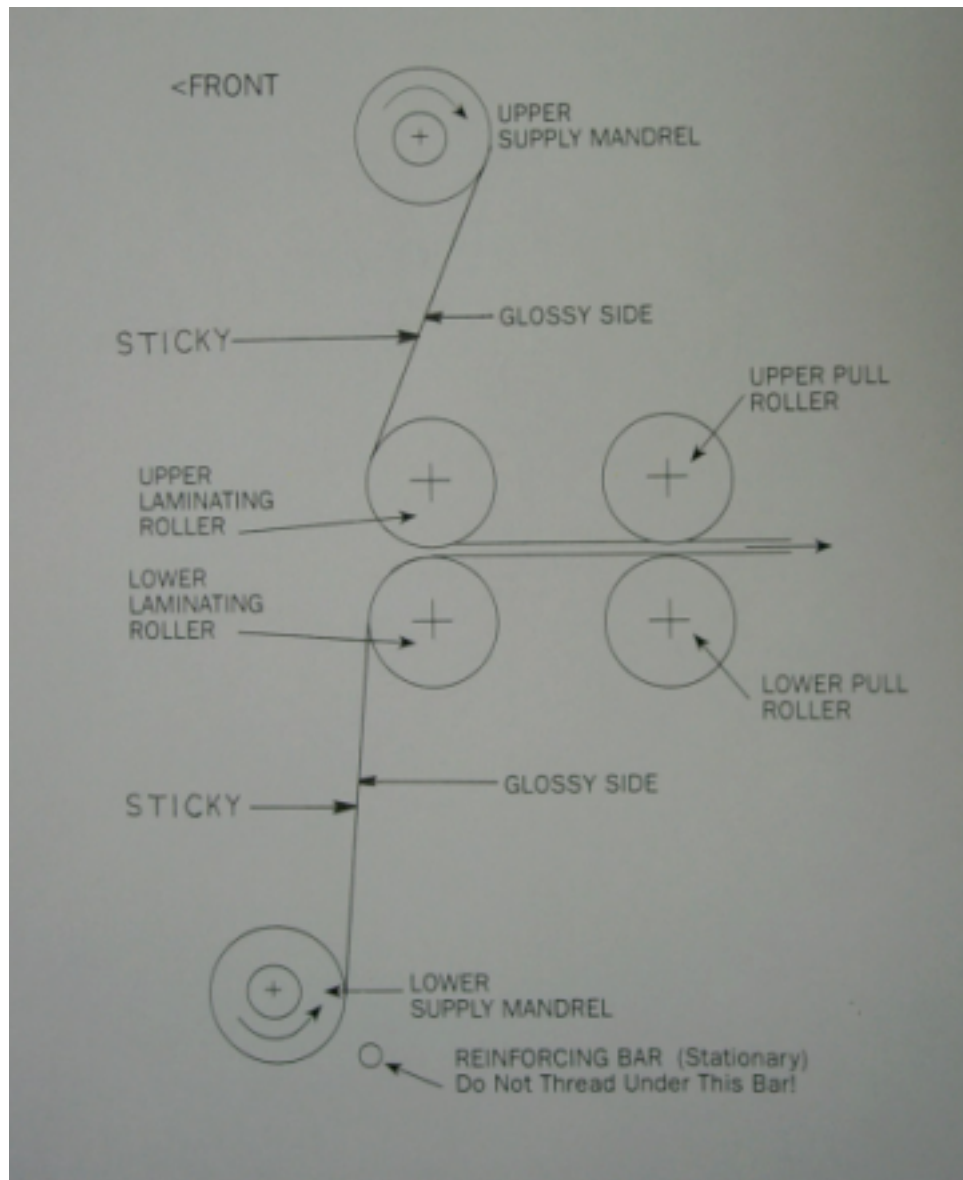
The PROMASK 27 COLD LAMINATOR comes packed in one carton and is fully assembled, ready-to-run.

Open the carton and carefully remove the machine by lifting it by its ends. Remove the foam end caps and carefully cut and discard any tie straps retaining the accessories. Save the shipping carton and foam inserts. If your machine should ever need to be sent out for service, the proper shipping carton will help to ensure it's safe transit.

Getting Started:

1. Position the machine:
 - ❖ On a flat, dry, stable surface such as a table or laminator cart.
 - ❖ Within easy reach of a wall outlet.
 - ❖ So there is enough free space around the machine to accommodate working with large mount boards.
 - ❖ Away from flammable materials.
 - ❖ Out of reach of children.
 - ❖ Away from sources of heat: such as radiators and heat registers.
2. Plug in supplied foot pedal into socket located on the inside of the left frame panel.
3. Remove top and bottom supply mandrels from machine.

4. Install film rolls onto supply mandrels as per the threading diagram below. Top and bottom mandrels are colored coded in reference to their location.



5. Plug power cord into suitable 115VAC outlet.
6. After film is loaded per the threading diagram, switch drive switch to the forward position. (Motor will only operate if drive switch is in a selected position and foot pedal is depressed).
7. Locate threading board supplied with machine.

8. Activate the motor by pressing on the foot pedal switch and insert threading board into rollers advancing film through both sets of rollers. (If film does not exit out rear rollers or becomes wrapped around front rollers immediately stop motor advancement by releasing pressure from the foot pedal switch, motor is reversible by holding drive switch in the reverse position and depressing foot pedal).
9. Install supplied feed table onto roll pins in front of the laminating rollers; edge closest to rollers first, then press down.
10. Switch drive switch to the forward position and depress the foot pedal, while motor is running gradually tighten tension knobs to remove wrinkles from both rolls of film as it enters the laminating rollers. Only apply enough tension as needed, excessive tension can stall the machine, or cause accelerated wear on motor and tension assemblies.
11. Allow a few feet of film to advance to allow film to align.
12. When inserting prints to be laminated use both hands to hold print taut to prevent wrinkles.

MACHINE SPECIFICATIONS

Capacity: 27" width

Height: 14" unloaded

Width: 33"

Depth with Feed Table installed: 15"

Net Weight: 43lbs.

Shipping Weight: 55lbs.

Electrical: 115VAC, 2A, 50/60hZ

Cleaning and Maintenance

Cleaning:

Your PROMASK 27 COLD LAMINATOR will require periodic cleaning to remove dust and built up contaminants from the rollers. Before attempting to clean the machine, be certain to unplug it from the wall outlet. The outside of the machine and the rollers can be wiped down with a dampened, lint free cloth. If you find adhesive build up or other "stubborn" contaminants on the rollers, they can be removed by dampening a lint free cloth with ISO Propyl Alcohol (IPA) and wiping the surface. *

***Always use care when using IPA! IPA is very flammable! The flash point of IPA is 11C (51.8F) the self-ignition temperature is 400C (752F).**

Maintenance:

With proper use and cleaning, your PROMASK 27 COLD LAMINATOR will provide you with many years of trouble free service. If you have any additional needs, please contact your dealer for proper service and parts.